

Computation Method in Failure Analysis of Mechanical Fastened Joints at Layered Composites

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This paper considers computation method to failure analysis of layered composites containing pin-loaded holes. The investigation is focused on developing reliable computation procedure to analyze initial failure load for pin-loaded holes at the layered composite structures. Finite element method (FEM) is used to determine stress distribution around the fastener hole. Combining Chang-Scott-Springer characteristic curve model and Tsai-Wu initial failure criterion are used to determine joint failure. Special attention in this work is focused on pin-load distributions and its effect on load level of failure and its location. In previous work [2] initial failure analysis was carried out using cosine distribution between pin/lug mechanically fastened joint. Here is contact finite element pin/lug model analysed. The influence of stacking sequences of layered composites containing pin-loaded holes is investigated too. Special attention in work is focused on failure load and mode analyses in composites with stacking sequence $[0/(\pm 45)_3/90_3]_s$. The computations results are compared with available experimental results. Good correlations between computation and experimental results are obtained.

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Keywords: Composites, Failure analysis, FEM, Contact problem, Pin-loaded joints, Failure Index

0 INTRODUCTION

Fiber reinforced composite materials have been gaining wide application in joining composites either to composites or to metal. Most commonly, joints are formed using mechanical fasteners. Composite structural components are generally connected with other components by means of bolted joints because of low cost, simplicity and ease to assemble or disassemble. Therefore special attention must be paid to design of the bolted joints. Mechanically fastened joints in composite structures are commonly used in aerospace vehicles. Due to the anisotropic and heterogeneous nature, joint problems in composite structures are more difficult to analyze than those in isotropic materials. Due to the significance of the problem many investigators have studied the strength of mechanically fastened joints in composite structures, [7] to [13]. Factors such as joint geometry and fiber orientation are important parameters for the mechanically fastened joints in composite plates.

One of the main prediction methods is Chang's model, [1]. In this model the joint is taken to have failed when certain combined stresses have exceeded a prescribed value in any of the plies along the characteristic curve. In many previous investigations Yamada-Sun failure criterion, [1] to [6] was used. Icten et al. [14] established the behavior of mechanically fastened joints in woven glass-epoxy composites with $[(0/90)_3]_s$ and $[(\pm 45)_3]_s$ material configurations. The failure analysis based on Hashin and Hoffman criteria was performed and compared with experimental results. Okutan and Karakuzu [15] studied on the response of pin loaded laminated E/glass-epoxy composites for two different ply orientations such as $[0/\pm 45]_s$ and $[90/\pm 45]_s$. The objective of this work is to study the behavior of graphite-epoxy pin loaded joints numerically, with particular attention pay to the sensitivity of the model to different geometric dimensions. The two-dimensional finite element method was used to obtain stress distribution at the composite lugs. To determine the failure load and failure mode initial damage prediction model was selected with Tsai-Wu failure criteria.

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In this analysis, based on the Chang et al. strength prediction model, [1], the point stress failure criterion will be used to evaluate the characteristic lengths in tension and compression and a two-dimensional contact pin/lug finite element analysis used to evaluate the stress distribution in the vicinity of the joint. In many previous investigations Yamada-Sun failure criterion [1] to [5] was then used. In this paper Tsai Wu failure criterion was used to evaluate joint failure and the results compared with available experimental data [4] and correlation observed.

1 CHARACTERISTIC LENGTH METHOD

When a laminate is loaded through a fastener, such as pin or bolt, both sides of the fastener hole are subjected to high tensile stress due to stress concentration. On the other side, the front-area of the fastener hole experiences high compressive stress. Furthermore, as applied load increases and laminate deforms the contact surface between the fastener and the laminate changes.

A practical method considered to predict the failure load of composite joints with the least amount of testing is the characteristic length method. This method was proposed by Whitney and Nuismer [21], and has been developed by Chang et al. [3] to [8]. It is still used for the failure analysis of composite joints, [22]. In the characteristic length method, two parameters, i.e. compressive and tensile characteristic length should be determined by the stress analysis associated with the results of bearing and tensile tests on the laminates with and without hole. Once the characteristic lengths are determined, an artificial curve connecting the compressive and tensile characteristic lengths named characteristic curve is assumed, [1]. Failure of a joint is evaluated on the characteristic curve, not on the edge of the fastener hole. In this method the joint is taken to have failed when certain combined stresses have exceeded a prescribed value in any of the plies along the characteristic curve.

In order to evaluate the strength of composite pinned joints, Fig.1, the stress distribution along a characteristic dimension around the hole must first be evaluated. The conditions for failure can then be predicted with

the aid of an appropriate failure criterion. In this investigation the Tsai-Wu failure criterion was used for this analysis. This criterion can be written as [20]:

$(F.I) = F_1\sigma_1 + F_2\sigma_2 + F_6\sigma_6 + F_{11}\sigma_1^2 + F_{22}\sigma_2^2 + F_{66}\sigma_6^2 + 2F_{12}\sigma_1\sigma_2$	(1)
$F_1 = \frac{1}{X_t} + \frac{1}{X_c}$	
$F_{11} = -\frac{1}{X_t X_c}$	
$F_2 = \frac{1}{Y_t} + \frac{1}{Y_c}$	
$F_{22} = -\frac{1}{Y_t Y_c}$	
$F_6 = 0$	
$F_{66} = \frac{1}{S^2}$	
$F_{12} = 0$	

where *F.I* is failure index, σ_i (i=1, 2, 6) are stress components with respect to material principal axes and $X_{t,c}$, $Y_{t,c}$ are longitudinal and transverse tensile/compressive strengths of a unidirectional lamina and *S* is the ply shear strength. In this model, failure is expected to occur when the value of *F.I* is greater than or equal to unity.

The characteristic curve is an artificial curve made of compressive and tensile characteristic lengths. Since the characteristic lengths are determined just for pure compression and tension, other combined failure modes are evaluated on the characteristic curve.

A popular method to construct the characteristic curve is proposed by Chang and Scott [1]. The characteristic curve, Fig. 2, is expressed as follows:

$r_c(\theta) = D/2 + R_{ot} + (R_{oc} - R_{ot})\cos\theta$	(2)
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where R_{oc} and R_{ot} are compressive and tensile characteristic lengths, respectively. The angle θ is measured counterclockwise or clockwise from the loaded direction toward the sides of the fastener hole as shown in Fig. 2.

Fig.1. *Geometry of the composite plate with a circular hole, subjected to pin*

Fig.2. *Characteristic curve schematic diagram*

The ultimate failure of a joint is generally divided into three modes depending on the failure location, θ_f [1].

$0 \leq \theta_f \leq 15^\circ$	Bearing mode	(3)
$30^\circ \leq \theta_f \leq 60^\circ$	Shear-out mode	
$75^\circ \leq \theta_f \leq 90^\circ$	Net-tension mode	

Fig.3. Illustration of three basic failure modes

There are in general three main failure modes: net tension (N-T), shear out (S) and bearing (B) as shown in Fig.3. Net tension and shear out modes are catastrophic and result from excessive tensile and shear stresses. Bearing mode is local failure and progressive, and related to compressive failure. Net tension and shear out modes can be avoided by increasing the end distance (e) and width (W) of the structural part for a given thickness but bearing failure cannot be avoided by any modification of the geometry.

2 FAILURE LOADS OF MECHANICALLY FASTENED JOINTS

To determine failure load of mechanical fastened joint the procedure is composed of stress analysis and failure analysis using adequate initial failure criteria along characteristic curve.

The strategy for the finite element modeling of the joints is the same as in the finite element model of the laminate for bearing tests shown in Fig.5. Nonlinear finite element analysis for the joints is conducted by MSC/NASTRAN, [23]. Interface between fasteners and laminates is modeled by the slide line contact element provided by the software. The slide line element in MSC/NASTRAN was adopted to simulate the contact between the pins and the laminates. The pin and the laminate were modeled using CQUAD4 shell elements.

Force was applied to the pin as uniformly distributed load. A typical finite element model of the mechanically fastened joint is shown in Fig.4.

Fig.4. Finite element model of the mechanical fastened joint

In this paper the problem of mechanically fastened joints of a laminated composite plate with frictional contact conditions is analyzed. Coulomb friction law is used and the contact constraints are handled by extended interior penalty methods. The perturbed variation principle is adopted to treat the non-differential term due to the Coulomb friction. The computed results by our formulations are compared with experiment results.

3 NUMERICAL VERIFICATION

To validate computation procedure of mechanical fastened joints numerical examples are included. Geometry properties of mechanical fastened joint at composite structure are shown in Fig.5. Finite element model of contact problem of pin-loaded joint is shown in Fig. 6. Lug and pin are made from CFC composite and steel materials, respectively. Mechanical properties of these materials are given in Tables 1 and 2. For purpose of comparison, failure analysis of mechanical fastened joints is carried out using cosine load distribution too. Here are considered specimens made from carbon type composite material T300/1034-C, with stacking sequence $[0/(\pm 45)_3/90_3]_s$.

In this investigation, Tsai Wu failure criteria are used in numerical analyses for predicting the failure behavior. The results of this analysis are shown in Tables 3 to 4 and Figs. 8 - 15. In these tables, it is seen that numerical and experimental results are similar.

Figs. 8-15 illustrates, in detail, failure mode of the composite material in Case 1, (Table 3). In this case net-tension (N-T) failure mode is evident.

Fig. 5 Geometry properties of mechanical fastened joints at composites

Fig. 6 Geometrical model of contact problem of pin-loaded joint

Fig.7. Finite element model of contact problem of pin-loaded joint

The geometric factors, clearances and friction, play important roles in determining contact stress. With variation of these factors, it can be found that the each point takes a different magnitude of pin loading, and extended parametric studies on these factors may be needed for design consideration. Mechanical properties of carbon composite material T300/1034-C, Table 1, are obtained from standard tests.

Table 4 shows comparisons between present computation and experimental results for failure analyses of mechanical fastened joints. As it was previously mentioned, in this work, two

different computation procedures are considered. These two methods are based on: (1) combining contact finite element method for stress analysis in conjunction with Tsai-Wu failure criteria for initial failure analysis and (2) combining cosine load distribution method with Tsai-Wu failure criteria for initial failure analysis.

Clearly, present contact finite element method in conjunction with Tsai-Wu failure criteria gives the best match to experimental results, (Table 4), while present cosine load distribution method with Tsai Wu criterion is comparable to results from reference [4]. Results in reference [4] are obtained combining cosine load distribution method in conjunction with Yamada-Sun failure criteria.

Table 1. Mechanical properties of CFC composite material T300/1034-C [4]

Longitudinal Young's Modulus (N/mm ²)	Transverse Young's Modulus (N/mm ²)	Shear Modulus (N/mm ²)	Poisson's Ratio	Longitudinal Tensile and Compressive Strength (N/mm ²)	Transverse Tensile and Compressive Strength (N/mm ²)	Rail Shear Strength (N/mm ²)	One Layer Thickness (mm)
146860	11720	6180	0.30	1730	1380	134	0.139

Table 2. Mechanical properties of pin

Young's Modulus (N/mm ²)	Shear Modulus (N/mm ²)	Poisson's Ratio	Ultimate Tensile Strength (N/mm ²)	Ultimate Shear Strength (N/mm ²)	Static Friction Coefficient
210000	81400	0.29	1250	800	0.25

Table 3. Comparisons computation with experimental results

Case	Stacking sequence [0/(±45) ₃ /90 ₃] _S							FI ^{cont}	FI ^{cos}	Failure mode
	d [mm]	e [mm]	w [mm]	L [mm]	R _{ot} [mm]	R _{oc} [mm]	F ^{exp} [N]			
1	3.175	9.525	9.525	46	0.457	1.778	5670	1.03	0.92	N-T
2	6.35	19.05	19.05	93	0.938	2.245	10340	0.9	0.85	N-T
3	6.35	19.05	31.75	93	1.166	2.395	13110	0.97	0.87	B

Table 4. Comparisons computation with experimental results

Case	Failure load (F.I=1)			Difference F^{exp} and F present solutions		Difference F^{exp} and F^{cos} [4]
	Contact FEM	Cosine	Cosine [4]	Contact	Cosine	
	present solutions					
	F^{cont} [N]	F^{cos} [N]	F^{cos} [N]			
1	5550	5900	5909	-2%	+4%	+4.2%
2	10900	11200	9300	+5%	+8%	+10%
3	13200	14000	11390	+0.7%	+7%	+13.1%

Fig.8. Distributions of $F.I$ at composite lug for experimental failure load (Case 1, N-T failure mode, contact ($F=567$ daN))

Fig.9. Distributions of $F.I$ at composite lug for experimental failure load (Case 1, N-T failure mode, cosine ($F= 567$ daN))

Fig.10. Distribution of $F.I$ along characteristic curve for experimental failure load (Case 1), contact ($F= 567$ daN)

Fig.11. Distribution of $F.I$ along characteristic curve for experimental failure load (Case 1), cosine ($F= 567$ daN)

Fig.12. Distributions of $F.I$ at composite lug for failure load (Case 1: N-T failure mode), contact ($F= 555$ daN)

Fig.13. Distributions of $F.I$ at composite lug for failure load (Case 1: N-T failure mode), cosine ($F= 590$ daN)

Fig.14. Distribution of $F.I$ along characteristic curve for failure load (Case 1), contact ($F= 555$ daN)

Fig.15. Distribution of $F.I$ along characteristic curve for failure load (Case 1), cosine ($F= 590$ daN)

Coulomb friction law is used and the contact constraints are handled by extended interior penalty methods. The perturbed variation principle is adopted to treat the non-differential term due to the coulomb friction. The computed results by previous formulation are compared with experimental results. Good agreement between computation and experimental results is obtained.

4 CONCLUSIONS

In this work a numerical study on the failure load and failure mode investigations of pin loaded composite joints are presented. In numerical study, a Tsai-Wu failure criterion is used to predict the failure load and failure mode. Special attention in work is focused on failure load and mode analyses in composites with stacking sequence $[0/(\pm 45)_3/90_3]_s$. For the verification of the proposed computation method, composite laminated joints with various ratios of width-to-hole diameter examined and compared with the test results. It is seen that the results obtained numerically and experimentally are close to each other. Failure loads of the joints with bearing (B) or net-tension (N-T) modes are the same in both the present numerical method and the test-based

conventional method. Summarizing the results, it is shown that the proposed numerical method in this work based on combining contact finite element method for stress analysis in conjunction with Tsai-Wu failure criteria for initial failure analysis predicts the strength of composite joints under pin loading within the maximum of 5% difference from the test results.

The computed results by considered formulations are compared with experimental results in the case of single hole and agree well.

5 ACKNOWLEDGMENTS

This work was financially supported by the Ministry of Science and Technological Developments of Serbia under Projects OI-174001 and TR-34028.

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